

Return-Line Filter Housings / Complete Filters ■ Type RF



① Type

Return-Line Filter **RF**

② Group

Flow	Size
60 l/min / 14 US GPM	014
110 l/min / 30 US GPM	030
160 l/min / 45 US GPM	045
240 l/min / 70 US GPM	070
330 l/min / 90 US GPM	090
500 l/min / 130 US GPM	130

Note: Exact flow will depend on the selected filter element.
For technical data please see pages 75 / 76.

③ Filter Material

Material	max. Δp*collapse	Micron ratings available	Code
Without filter element	-	-	O
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		A
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	25, 50, 100, 200	S

Note: *Collapse/burst resistance as per ISO 2941. Other materials on request.

④ Micron Rating

3 µm	03
5 µm	05
10 µm	10
20 µm	20
25 µm	25
50 µm	50
100 µm	100
200 µm	200

Note: Other micron ratings on request.

⑤ Sealing Materials

NBR (Buna®) **B**
FKM (Viton®) **V**
EPDM **E**

Note: Other sealing materials on request

⑥ Connection Style

Connection Style	Thread Style	Group 014	Code	Group 030	Code	Group 045	Code	Group 070	Code	Group 090	Code	Group 130	Code
BSP	-	3/4	G12	1	G16	1-1/4	G20	1-1/2	G24	2	G32	2	G32
BSP	-	1/2	G08	1/2	G08	1-1/2	G24	1-1/4	G20	1-1/4	G20	1-1/4	G20
BSP	-	1	G16	3/4	G12	-	-	-	1-1/2	G24	1-1/2	G24	G24
NPT	-	3/4	N12	1	N16	1-1/4	N20	1-1/2	N24	2	N32	2	N32
NPT	-	1	N16	3/4	N12	1-1/2	N24	1-1/4	N20	1-1/2	N24	1-1/2	N24
SAE O-ring Thread	-	1-1/16	U12	1-5/16	U16	1-5/8	U20	1-7/8	U24	1-7/8	U24	1-7/8	U24
SAE O-ring Thread	-	1-5/16	U16	1-1/16	U12	1-7/8	U24	1-5/8	U20	1-5/8	U20	1-5/8	U20
SAE Flange 3000 PSI	metric	-	-	-	-	-	-	-	-	2	C332M	2	C332M
SAE Flange 3000 PSI	UNC	-	-	-	-	-	-	-	-	2	C332U	2	C332U

Note: Bold types identify preferred connection styles.

⑦ Clogging Indicator

Without Clogging Indicator **O**
Visual Clogging Indicator **V**
Electrical Clogging Switch 42 V, NO **G42NO**
Electrical Clogging Switch 42 V, NC **G42NC**
Electrical Clogging Switch 110 V ... 230 V, two-way contact (only for Code W) **G230**

⑧ Option Clogging Indicator G42NO, G42NC and G230

Plug connector **O**
M12 x 1,5 **M12**
AMP plug **A**
Deutsch plug **D**
Rubber boot **S**
90 degree Polyamide cap (only for Code G230) **W**

⑨ Outlet Style

Size	Connection thread	Code
all	Without thread (Standard outlet)	O
014 / 030	1" BSP / 1" NPT	G16 / N16
045 / 070	1 1/4 BSP / 1 1/4 NPT	G20 / N20
90 / 130	1 1/2 BSP / 1 1/2 NPT	G24 / N24

⑩ Additional Features

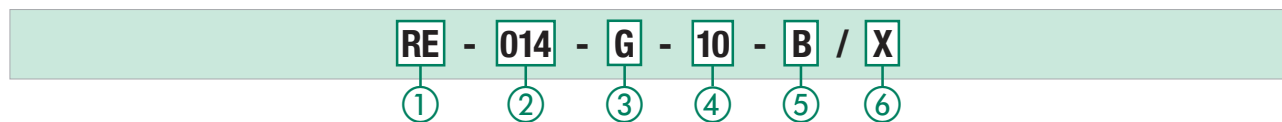
	Position*	
Without leakage oil connection	-	none
Leakage oil connection	1 2	L

Note: *Position of the leakage oil connection see page 70.
Without any code: assembly in the middle of the filter cover.

⑪ Design Code

Only for information **X**

Filter Elements ■ Type RE



① Type

Filter Element Series **RE**

② Group

According to filter housing

③ Filter Material

Material	Max. Δp*collapse	Micron ratings available	Code
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		A
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	25, 50, 100, 200	S

Note: *Collapse/burst resistance as per ISO 2941. Other materials on request.

④ Micron Rating

3 µm	03
5 µm	05
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20 µm	20
25 µm	25
50 µm	50
100 µm	100
200 µm	200

Note: Other micron ratings on request.

⑤ Sealing Materials

NBR (Buna®) **B**
FKM (Viton®) **V**
EPDM **E**

Note: Other sealing materials on request.

⑥ Design Code

Only for information **X**



Return-Line Filters ■ Type RF

Electrical Clogging Switch

The switch is used where an electrical signal is needed to indicate when the element needs to be changed. The switch can turn on a light, or shut the machine down, or any further function controlled by an electric signal. The switching pressure is 2,5 bar / 36.25 PSI and this allows the element to be changed before the bypass setting of 3 bar / 43.5 PSI is reached.

Standard type with plug connector and rubber cap. Available with DEUTSCH DT04-2P plug (industrial standard), AMP Junior Timer plug (industrial standard) and five-pin circular connector M12, A-coded, according to IEC 61076-2-101.

Technical Data

	Limit-Switch G42NO+NC	Limit-Switch G230
Switching Capacity	100 VA	1000 VA
Voltage	10...42 VAC	10...250 VAC
Current	10mA...4A	
Switching Accuracy	± 0,5 bar at room temp. and new state	
Switching Frequency	200/min	
max. Pressure Ramp Rate	≤ 1 bar/ms	
Degree of Protection	IP65 (plug type S and W), IP67 (plug type M12, A, D)	
Temperature Range	-30°C ... +100°C	-40°C ... +100°C

Order Code

Limit-Switch - G42NO - S - M10 - B2.5

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① Type
Limit-Switch
② Connector Type

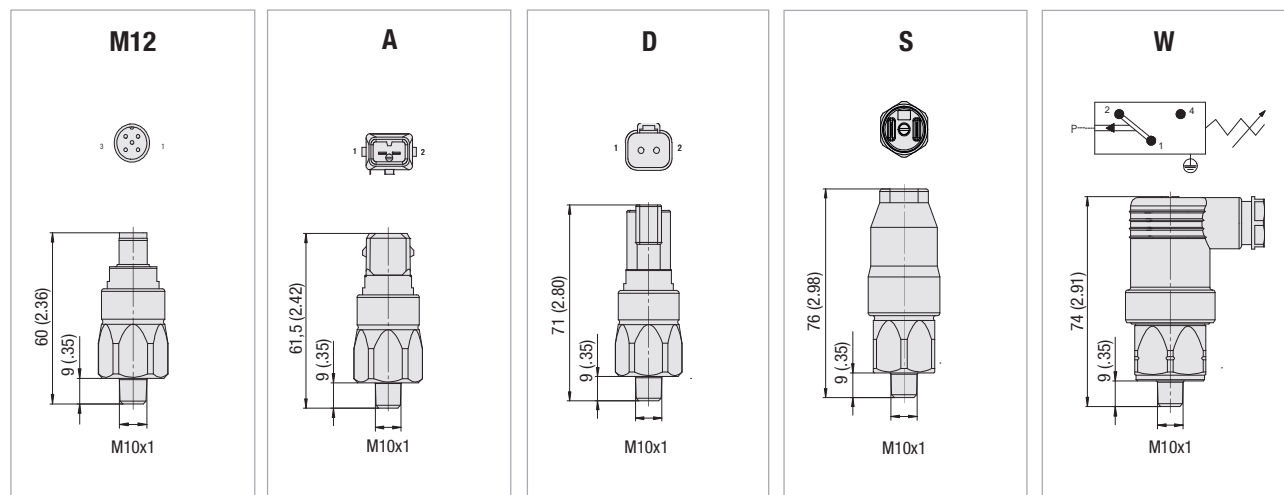
Electrical Clogging Switch 42 V, NO	G42NO
Electrical Clogging Switch 42 V, NC	G42NC
Electrical Clogging Switch 110 V ... 230 V, two-way contact (only for Plug Type W)	G230

③ Plug Type

M12 Five-Pin Connector according to IEC 61076-2-101	M12
AMP-Junior-Timer Plug	A
DEUTSCH Plug DT04-2P	D
Rubber boot	S
90 degree Polyamide cap (only for Connector Type G230)	W

④ Thread Type

 M10 x 1 **M10**
⑤ Pressure Setting

 2,5 bar / 36.3 PSI **B2.5**
Dimensions Plug Type


Note: The customer / user carries the responsibility for the electrical connection.

Dimensional drawings: All dimensions in mm/in.



Return-Line Filters - Type RF

Visual Clogging Indicator

The gauge visually displays the degree of contamination of the element. The colored segments allow quick visual checking.

green	0 ... 2,5 bar / 0 ... 36.25 PSI	Element has service life left
yellow	2,5 ... 3,0 bar / 36.25 ... 43.5 PSI	Element is contaminated and should be changed
red	> 3,0 bar / > 43.5 PSI	Bypass valve open, unfiltered oil passing to tank

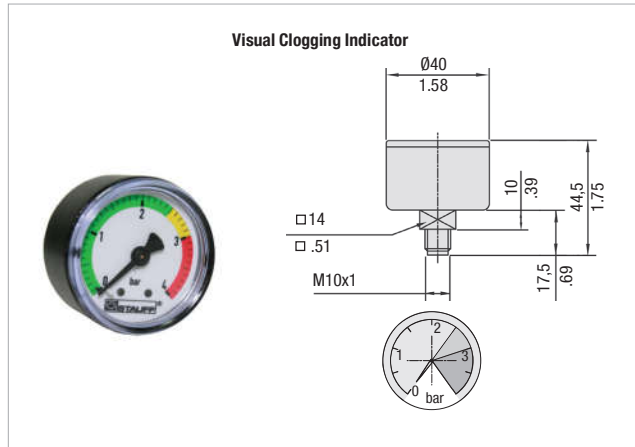
Order Codes

SPG-C-040-00004-02-P-M10-402922

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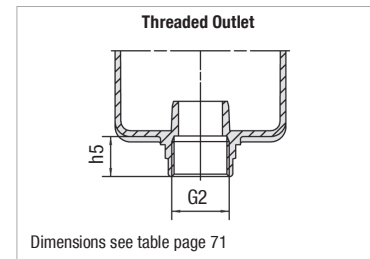
① Type

Visual Clogging Indicator **SPG-C-040-00004-02-P-M10-402922**



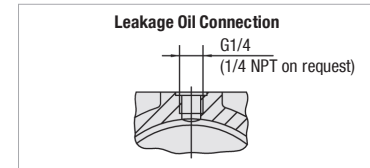
Filter Bowl with Threaded Connection

Under some circumstances such as a tall reservoir or one with oil levels which vary greatly during operation, it is necessary to extend the filter bowl so that the returning oil returns beneath the surface and does not entrain air in the process. The optional bowl with a female thread allows an extension to be fitted quite simply.



Leakage Oil Connection

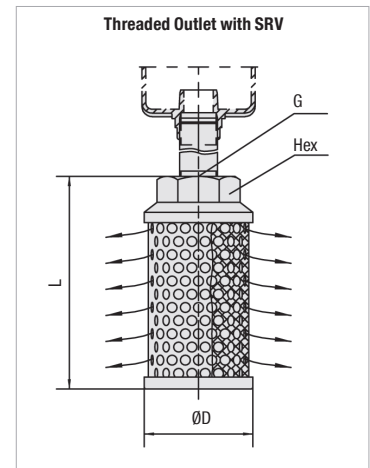
Seal or case drain lines can be connected to the filter through either of the clogging indicator ports providing that the leakage oil can accept a pressure of 3 bar / 43.5 PSI. It ensures that no unfiltered oil can return to the reservoir.



Filter Bowl with Threaded Connection and Diffuser

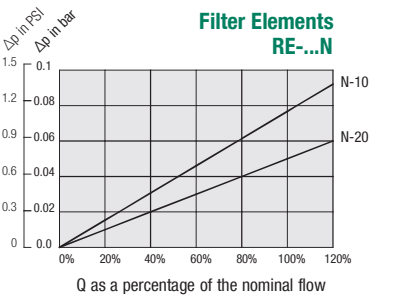
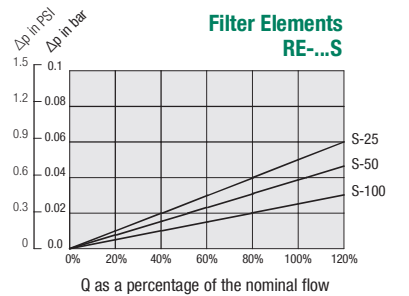
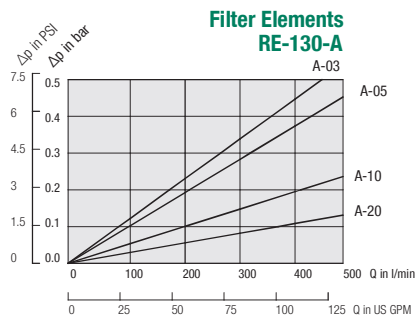
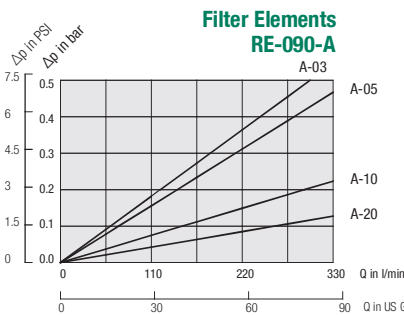
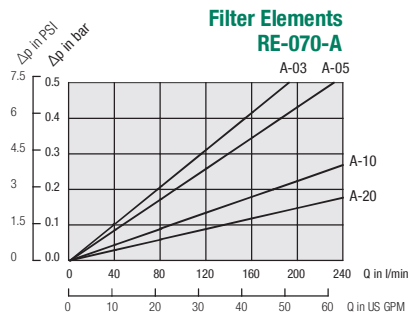
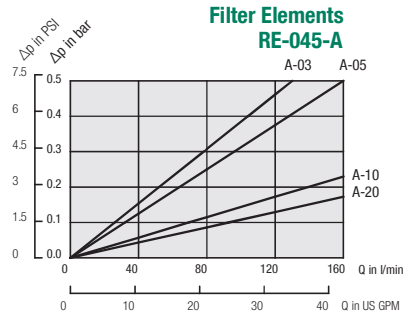
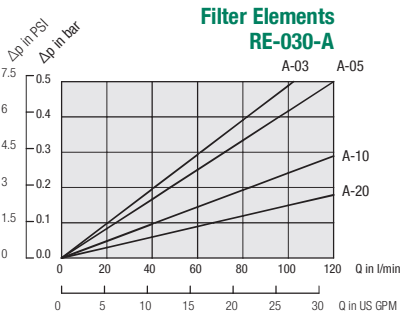
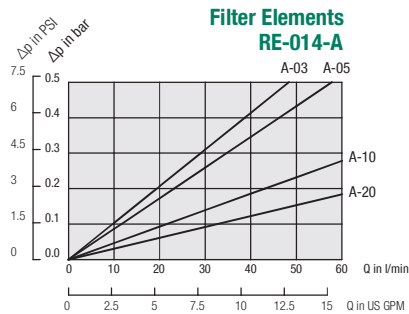
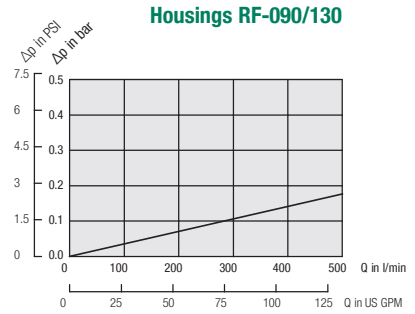
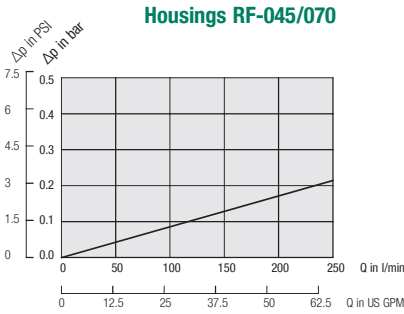
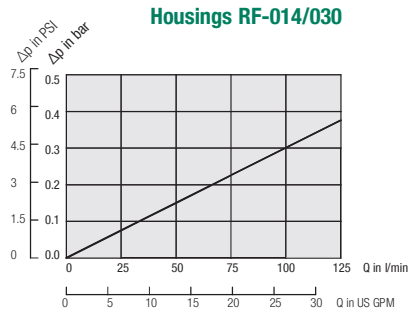
Diffusers mounted to the filter bowl minimise foaming and reduce noise of high Return-Line flows. For further details on STAUFF Diffusers please refer to the Catalogue No. 10 - Hydraulic Accessories. Attention: Connection pipe not included in scope of delivery!

Size SRV	for Return-Line Filter Size	Dimensions (mm/in)		Thread G	Hex
		$\varnothing D$	L		
SRV-114-G16	RF-014/030	60	139	G1	46
SRV-114-N16		2.36	5.47	1 NPT	1.81
SRV-200-G20	RF-045/070	82	139	G1-1/4	60
SRV-200-N20		3.23	5.47	1-1/4 NPT	2.36
SRV-227-G24	RF-090/130	82	200	G1-1/2	60
SRV-227-N24		3.23	7.87	1-1/2 NPT	2.36



Return-Line Filters ▪ Type RF Flow Characteristics

The following characteristics are valid for mineral oils with a density of 0,85 kg/dm³ and the kinematic viscosity of 30 mm²/s (30cSt). The characteristics have been determined in accordance to ISO 3968. Multipass filter ratings have been obtained in accordance to ISO 16889. The housing pressure drop is directly proportional to the oil density. Contact STAUFF for details.



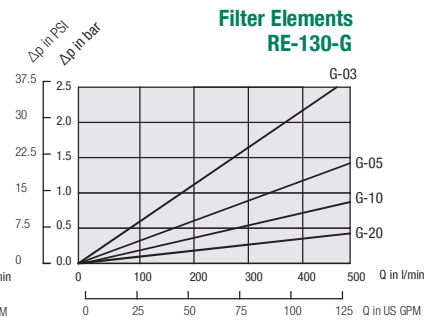
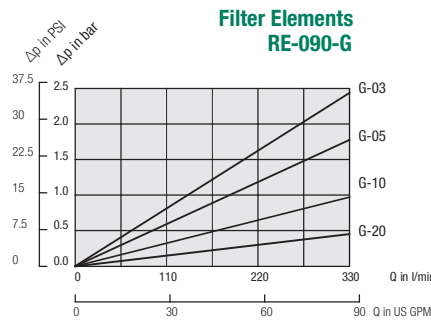
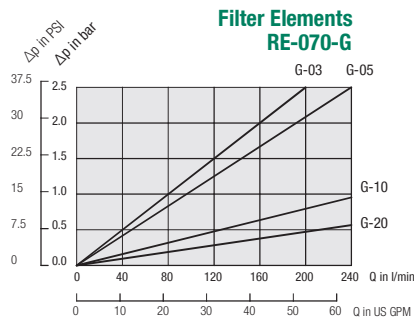
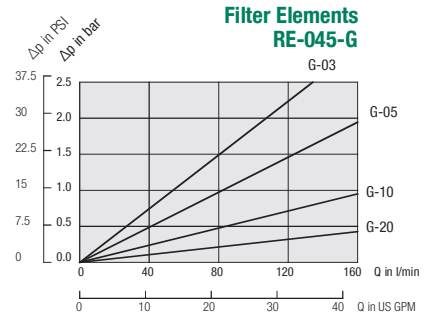
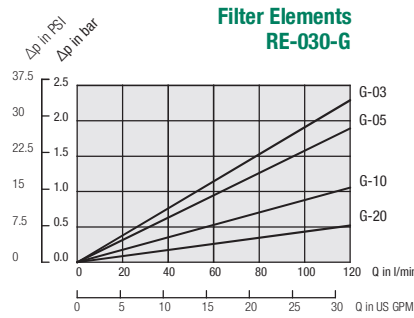
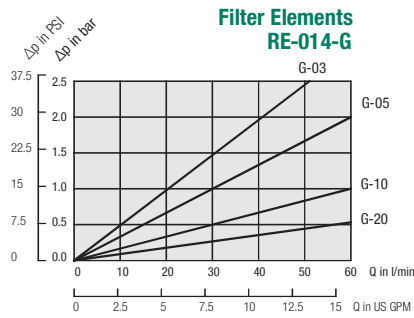
D



Return-Line Filters • Type RF Flow Characteristics

The following characteristics are valid for mineral oils with a density of 0,85 kg/dm³ and the kinematic viscosity of 30 mm²/s (30cSt). The characteristics have been determined in accordance to ISO 3968. Multipass filter ratings have been obtained in accordance to ISO 16889. The housing pressure drop is directly proportional to the oil density. Contact STAUFF for details.

D



Return-Line Filters ▪ Type RFA



D

Product Description

STAUFF RFA Return-Line Filters are a one piece design and can be used as a tank top or an in-line filter. They are mounted in the Return-Line and if 100% of the system oil is filtered, provide the optimum removal of contaminant for the systems. This provides the pump with clean oil, thus reducing contaminant generated wear. A high efficiency of contaminant removal is assured by using STAUFF RE Replacement Filter Elements. The high dirt-hold capacity of STAUFF Elements ensures a long service life and as a result reduced maintenance costs. Furthermore, this housing also offers the possibility of pipeline mounting.

Technical Data
Construction

- Tank Top or in-line mounting

Materials

- Filter housing: Aluminium
- Sealings: NBR (Buna-N®)
FKM (Viton®)
EPDM (Ethylene Propylene Diene Monomer Rubber)
Other sealing materials on request

Port Connections

- SAE O-ring thread
- BSP

Operating Pressure

- Max. 25 bar / 365 PSI

Temperature Range

- -10 °C ... +100 °C / +14 °F ... +212 °F

Filter Elements

- Specifications see page 80

Media Compatibility

- Mineral oils, other fluids on request

Options and Accessories
Valve

- Bypass valve (integrated in the filter element) Opening pressure 3 bar ± 0,3 bar / 43.5 PSI ± 4.35 PSI
Other settings available on request

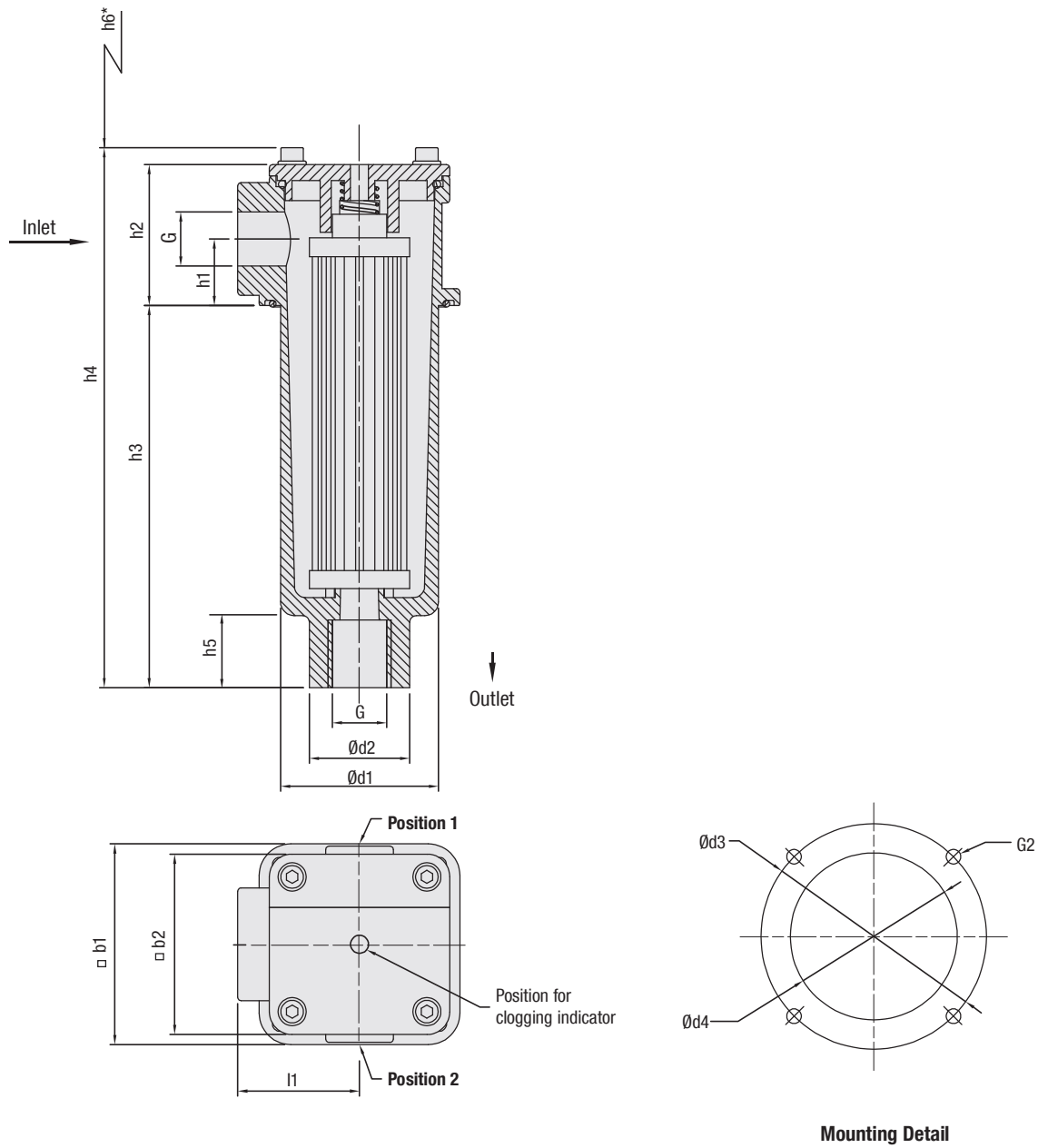
Clogging Indicators

- For clogging indicator types please see page 81



Return-Line Filters ▪ Type RFA

D



* recommended space for element change



Return-Line Filters ▪ Type RFA

Thread Connection G	Filter Size RFA-030
SAE O-ring Thread U12	1-1/16-12
SAE O-ring Thread U08	3/4-16
BSP G08	1/2
BSP G12	3/4

Dimensions (mm/in)	Filter Size RFA-030
h1	29,5
	1.16
h2	62,5
	2.46
h3	163,5
	6.44
h4	233,5
	9.19
h5	28
	1.10
h6	210
	8.27
b1	89
	3.50
b2	80
	3.15
d1	70
	2.76
d2	44,5
	1.75
d3	100
	3.94
d4	74
	2.91
l1	54
	2.16
G2	M6 or 1/4 UNC

D



Return-Line Filter Housings / Complete Filters ▪ Type RFA

RFA - 030 - G - 10 - B - G08 - G42NO - D - O - L1 / X

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪

① Type

Return-Line Filter **RFA**

② Group

Flow **Size**
110 l/min / 30 US GPM **030**
Note: Exact flow will depend on the selected filter element.
For technical data please see page 83.

③ Filter Material

Material	Max. Δp^* collapse	Micron ratings available	Code
Without filter element	-	-	O
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		A
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	25, 50, 100, 200	B, S

Note: *Collapse/burst resistance as per ISO 2941.
Other materials on request.

④ Micron Rating

3 µm	03
5 µm	05
10 µm	10
20 µm	20
25 µm	25
50 µm	50
100 µm	100
200 µm	200

Note: Other micron ratings on request.

⑤ Sealing Material

NBR (Buna®) **B**
FKM (Viton®) **V**
EPDM **E**
Note: Other sealing materials on request

⑥ Connection Style

Connection Style	Thread	Code
SAE-O-ring Thread	1-1/16-12	U12
SAE-O-ring Thread	3/4-16	U08
BSP	1/2	G08
BSP	3/4	G12

⑦ Clogging Indicator

Without Clogging Indicator **O**
Visual Clogging Indicator **V**
Electrical Clogging Switch 42 V, NO **G42NO**
Electrical Clogging Switch 42 V, NC **G42NC**
Electrical Clogging Switch 230 V, two-way contact (only for Code W) **G230**

⑧ Option Clogging Indicator G42NO, G42NC and G230

Plug connector **O**
M12 x 1,5 **M12**
AMP plug **A**
Deutsch plug **D**
Rubber boot **S**
90 degree Polyamide cap (only for Code G230) **W**

⑨ Outlet Style

Connection Style	Thread	Code
	Without thread (Standard outlet)	O
SAE-O-Ring Thread	1-1/16-12	U12
SAE-O-Ring Thread	3/4-16	U08
BSP	1/2	G08
BSP	3/4	G12

⑩ Additional Features

	Position*	
Without leakage oil connection	-	none
Leakage oil connection	1 2	L1

Note: *Position of the leakage oil connection see page 78.
Without any code: assembly in the middle of the filter cover.

⑪ Design Code

Only for information **X**

Filter Elements ▪ Type RE

RE - 030 - G - 10 - B / X

① ② ③ ④ ⑤ ⑥

① Type

Filter Element Series **RE**

② Group

According to filter housing

③ Filter Material

Material	Max. Δp^* collapse	Micron ratings available	Code
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		A
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	25, 50, 100, 200	B, S

Note: *Collapse/burst resistance as per ISO 2941. Other materials on request.

④ Micron Rating

3 µm	03
5 µm	05
10 µm	10
20 µm	20
25 µm	25
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100 µm	100
200 µm	200

Note: Other micron ratings on request.

⑤ Sealing Materials

NBR (Buna®) **B**
FKM (Viton®) **V**
EPDM **E**
Note: Other sealing materials on request.

⑥ Design Code

Only for information **X**

Return-Line Filters ▪ Type RFA

Electrical Clogging Switch

The switch is used where an electrical signal is needed to indicate when the element needs to be changed. The switch can turn on a light, or shut the machine down, or any further function controlled by an electric signal. The switching pressure is 2,5 bar / 36.25 PSI and this allows the element to be changed before the bypass setting of 3 bar / 43.5 PSI is reached.

Standard type with plug connector and rubber cap. Available with DEUTSCH DT04-2P plug (industrial standard), AMP Junior Timer plug (industrial standard) and five-pin circular connector M12, A-coded, according to IEC 61076-2-101.

Technical Data

	Limit-Switch G42NO+NC	Limit-Switch G230
Switching Capacity	100 VA	1000 VA
Voltage	10...42 VAC	10...250 VAC
Current	10mA...4A	
Switching Accuracy	± 0,5 bar at room temp. and new state	
Switching Frequency	200/min	
max. Pressure Ramp Rate	≤ 1 bar/ms	
Degree of Protection	IP65 (plug type S and W), IP67 (plug type M12, A, D)	
Temperature Range	-30°C ... +100°C	-40°C ... +100°C

Order Code

Limit-Switch - G42NO - S - M10 - B2.5

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① Type

Limit-Switch

② Connector Type

Electrical Clogging Switch 42 V, NO	G42NO
Electrical Clogging Switch 42 V, NC	G42NC
Electrical Clogging Switch 110 V ... 230 V, two-way contact (only for Plug Type W)	G230

③ Plug Type

M12 Five-Pin Connector according to IEC 61076-2-101	M12
AMP-Junior-Timer Plug	A
DEUTSCH Plug DT04-2P	D
Rubber boot	S
90 degree Polyamide cap (only for Connector Type G230)	W

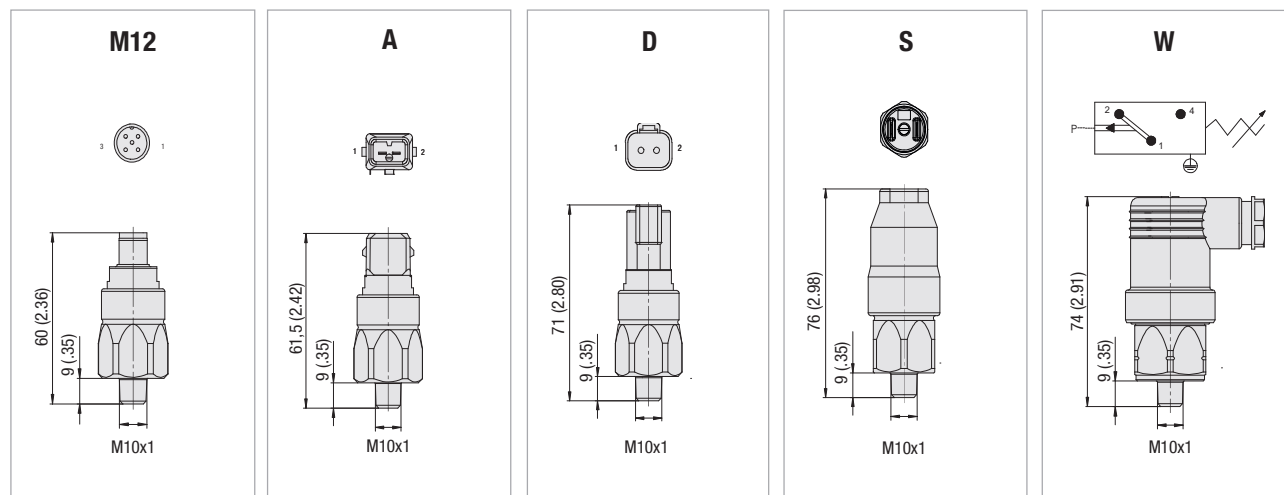
④ Thread Type

 M10 x 1 **M10**

⑤ Pressure Setting

 2,5 bar / 36.3 PSI **B2.5**

Dimensions Plug Type



Note: The customer / user carries the responsibility for the electrical connection.

Dimensional drawings: All dimensions in mm/in.



Return-Line Filters - Type RFA

Visual Clogging Indicator

The gauge visually displays the degree of contamination of the element. The colored segments allow quick visual checking.

green	0 ... 2,5 bar / 0 ... 36.25 PSI	Element has service life left
yellow	2,5 ... 3,0 bar / 36.25 ... 43.5 PSI	Element is contaminated and should be changed
red	>3,0 bar / >43.5 PSI	Bypass valve open, unfiltered oil passing to tank

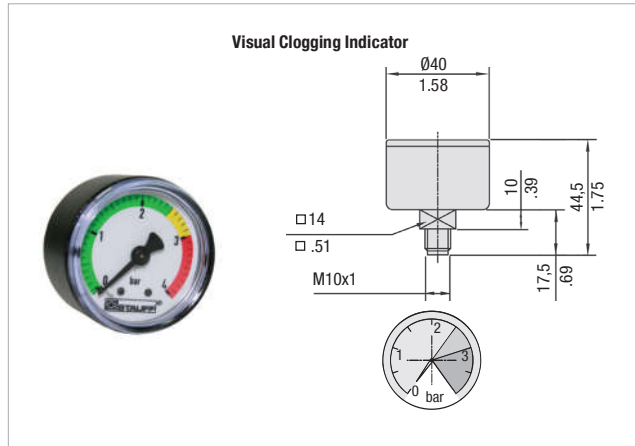
Order Codes

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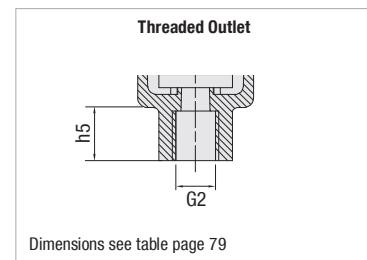
① Type

Visual Clogging Indicator **SPG-C-040-00004-02-P-M10-402922**



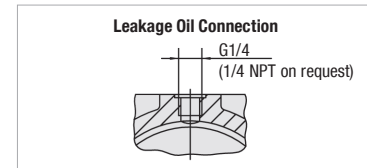
Filter Bowl with Threaded Connection

Under some circumstances such as a tall reservoir or one with oil levels which vary greatly during operation, it is necessary to extend the filter bowl so that the returning oil returns beneath the surface and does not entrain air in the process. The optional bowl with a female thread allows an extension to be fitted quite simply. The one piece design also allows for inline applications.



Leakage Oil Connection

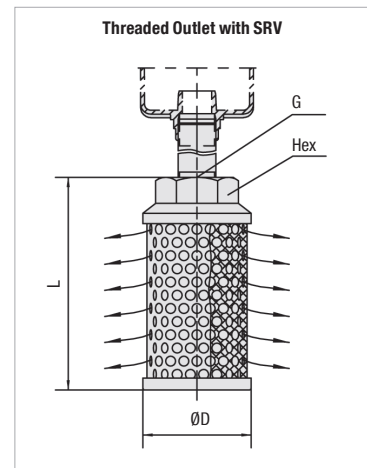
Seal or case drain lines can be connected to the filter through either of the clogging indicator ports providing that the leakage oil can accept a pressure of 3 bar / 43.5 PSI. It ensures that no unfiltered oil can return to the reservoir.



Filter Bowl with Threaded Connection and Diffuser

Diffusers mounted to the filter bowl minimise foaming and reduce noise of high Return-Line flows. For further details on STAUFF Diffusers please refer to the Catalogue No. 10 - Hydraulic Accessories. Attention: Connection pipe not included in scope of delivery!

Size SRV	for Return-Line Filter Size	Dimensions (mm/in)			
		øD	L	Thread G	Hex
SRV-050-G12	RFA-030	62	109	G3/4	36
SRV-050-N12		2.44	4.29	3/4 NPT	1.42

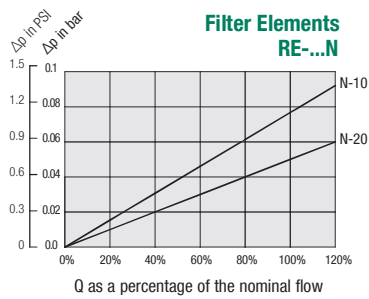
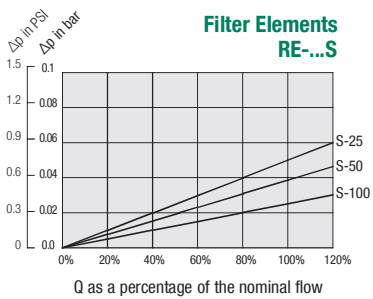
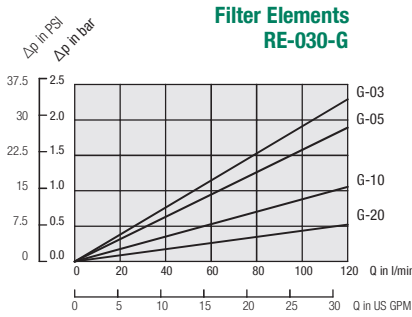
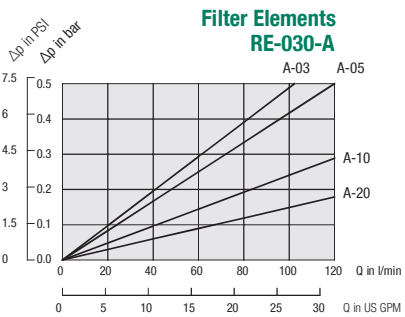


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Return-Line Filters ▪ Type RFA Flow Characteristics

The following characteristics are valid for mineral oils with a density of 0,85 kg/dm³ and the kinematic viscosity of 30 mm²/s (30cSt). The characteristics have been determined in accordance to ISO 3968. Multipass filter ratings have been obtained in accordance to ISO 16889. The housing pressure drop is directly proportional to the oil density. Contact STAUFF for details.



D



Checklist for the selection of filter housings

Please use the following Checklist as a guideline when preparing an enquiry for the selection of filter housings. Scan or copy the page from the catalogue, print and com-

plete it with as much information as possible, before sending it by email or fax to the closest STAUFF branch office. If possible, please also let us know the quantities required,

and if the enquiry is for a one-time or recurring demand. We look forward to hearing from you, and are always available for consultation, when required.

D

Information on the fluid in use	
Type of fluid	<input type="text"/> Brand <input type="text"/> ISO designation
Fluid viscosity	<input type="text"/> <input type="checkbox"/> mm ² /sec <input type="checkbox"/> cSt
Fluid temperature	<input type="checkbox"/> °C <input type="checkbox"/> °F <input type="text"/> In cold condition <input type="text"/> In warm condition
Information on the filter housing	
Position in the hydraulic system	<input type="checkbox"/> Suction line <input type="checkbox"/> Pressure line <input type="checkbox"/> Return line
Operating pressure	<input type="text"/> <input type="checkbox"/> bar <input type="checkbox"/> PSI
Nominal flow	<input type="text"/> <input type="checkbox"/> l/min <input type="checkbox"/> US GPM
Valve	<input type="checkbox"/> No, not required
	<input type="checkbox"/> Yes, the following type: <input type="checkbox"/> Bypass valve <input type="checkbox"/> Non-return valve <input type="checkbox"/> Reverse flow valve <input type="checkbox"/> Multi-function valve
Clogging indicator	<input type="checkbox"/> No, not required
	<input type="checkbox"/> Yes, the following type: <input type="checkbox"/> Visual <input type="checkbox"/> Electrical <input type="checkbox"/> Visual-electrical
Connection type and size	<input type="text"/>
Sealing material	<input type="checkbox"/> NBR (Buna®) <input type="checkbox"/> FKM (Viton®) <input type="text"/> Other
Information on the filter element	
Filter media	<input type="checkbox"/> Inorganic Glass Fibre <input type="checkbox"/> Polyester Fibre <input type="checkbox"/> Cellulose Fibre <input type="checkbox"/> Stainless Fibre <input type="checkbox"/> Stainless Mesh
Micron rating	<input type="text"/> µm
Cleanliness level	<input type="text"/> (to ISO 4406)
Information on the application	<input type="text"/>
Information on the ambient conditions	<input type="text"/>
Additional information and requirements	<input type="text"/>



Return-Line Filters ▪ Type RFB



D

Product Description

STAUFF RFB Return-Line Filters are designed as tank top filters. They are mounted directly on the tank top and if 100% of the system oil is filtered they provide the optimum removal of contaminant from the system. This provides the pump with clean oil thus reducing contaminant generated wear. Because of its low weight and compact design, the STAUFF RFB Filters are ideally suited for mobile hydraulic applications. A high efficiency of contaminant removal is assured by using STAUFF RE Replacement Filter Elements. The high dirt-hold capacity of STAUFF Elements ensures a long service life and as a result reduced maintenance costs.

Technical Data
Construction

- Tank Top flange mounting

Materials

- Filter head: Aluminium
- Filter bowl & cap: Glass Fibre Reinforced Polyamide
- Sealings: NBR (Buna-N®)
FKM (Viton®)
EPDM (Ethylene Propylene Diene Monomer Rubber)
Other sealing materials on request

Port Connections

- BSP
- NPT
- SAE O-ring thread

Operating Pressure

- Max. 10 bar / 145 PSI

Temperature Range

- -10 °C ... +100 °C / +14 °F ... +212 °F

Filter Elements

- Specifications see page 88

Media Compatibility

- Mineral oils, other fluids on request

Options and Accessories
Valve

- Bypass valve (integrated in the filter element) Opening pressure 3 bar \pm 0,3 bar / 43.5 PSI \pm 4.35 PSI
Other settings available on request

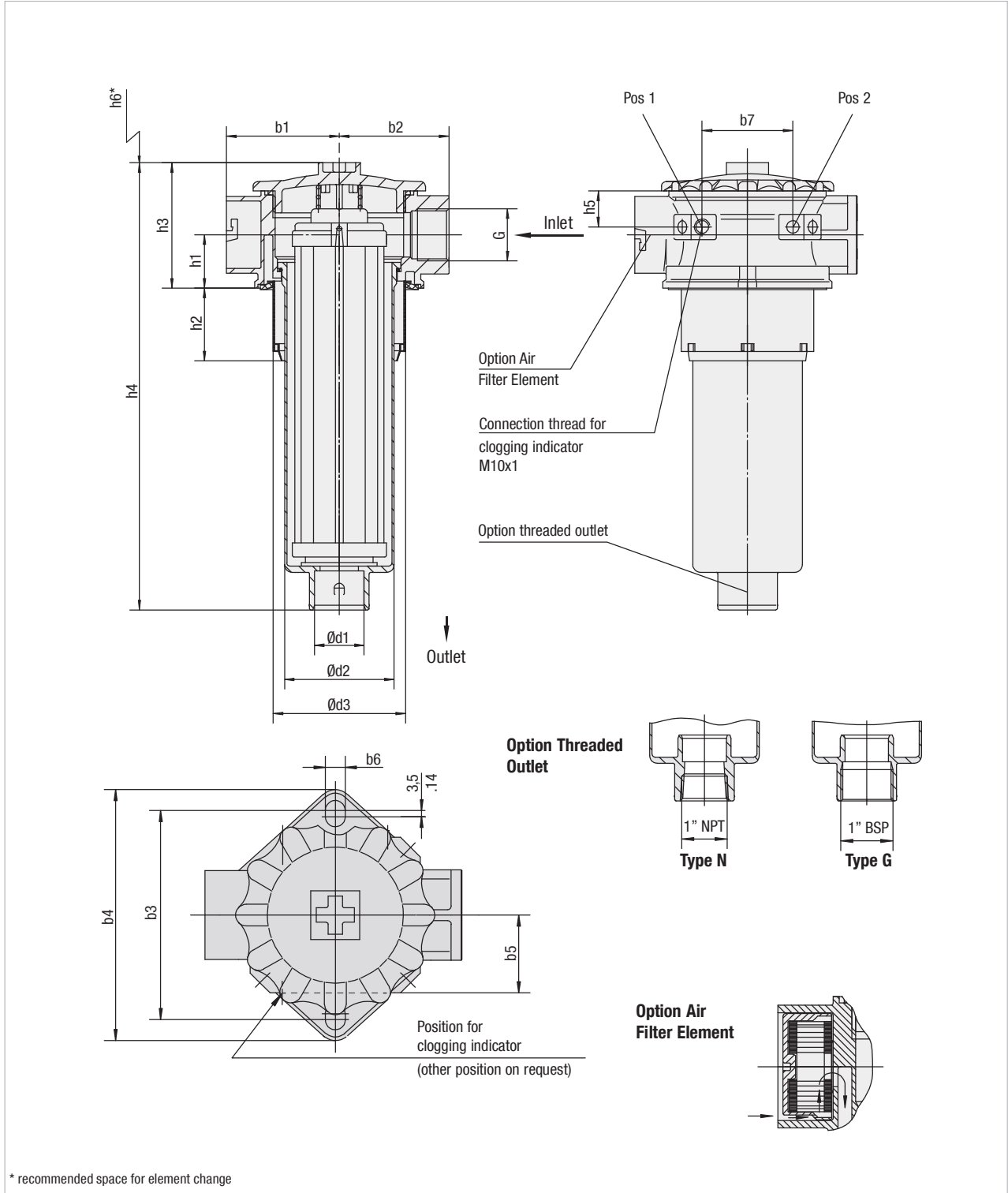
Clogging Indicators

- For clogging indicator types please see page 89



Return-Line Filters ▪ Type RFB

D



* recommended space for element change



Return-Line Filters ▪ Type RFB

Thread Connection G	Filter Size RFB					
	022		046		052	
BSP	3/4	1	3/4	1	3/4	1
NPT	3/4	1	3/4	1	3/4	1
SAE O-ring Thread	1-5/16-12					

Dimensions (mm/in)	Filter Size RFB					
	022		046		052	
h1	34		34		34	
	1.34		1.34		1.34	
h2	46,5		46,5		46,5	
	1.83		1.83		1.83	
h3	80		80		80	
	3.15		3.15		3.15	
h4	205,5		285,5		351,5	
	8.09		11.24		13.84	
h5	23		23		23	
	.91		.91		.91	
h6	154		239		305	
	6.26		9.41		12.01	
d1	32		32		32	
	1.26		1.26		1.26	
d2	70		70		70	
	2.76		2.76		2.76	
d3	84,5		84,5		84,5	
	3.33		3.33		3.33	
b1	72		72		72	
	2.84		2.84		2.84	
b2	70		70		70	
	2.76		2.76		2.76	
b3	115,5		115,5		115,5	
	4.55		4.55		4.55	
b4	138,5		138,5		138,5	
	5.45		5.45		5.45	
b5	43		43		43	
	1.69		1.69		1.69	
b6	11		11		11	
	.43		.43		.43	
b7	58		58		58	
	2.28		2.28		2.28	

D



Return-Line Filter Housings / Complete Filters ■ Type RFB

RFB - **022** - **G** - **10** - **B** - **G16** - **G42NO** - **D** - **G** - **L10** / **X**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪

① Type

Return-Line Filter **RFB**

② Group

Flow	Size
75 l/min / 22 US GPM	022
165 l/min / 46 US GPM	046
185 l/min / 52 US GPM	052

Note: Exact flow will depend on the selected filter element.
For technical data please see page 91.

③ Filter Material

Material	Max. Δp^* collapse	Micron ratings available	Code
Without filter element	-	-	O
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		M
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	10, 25, 50, 100, 200	S

Note: *Collapse/burst resistance as per ISO 2941.
Other materials on request.

④ Micron Rating

3 μm	03
5 μm	05
10 μm	10
20 μm	20
25 μm	25
50 μm	50
100 μm	100
200 μm	200

Note: Other micron ratings on request.

⑤ Sealing Material

NBR (Buna®)	B
FKM (Viton®)	V
EPDM	E

Note: Other sealing materials on request.

⑥ Connection Style

Connection Style		Code
BSP	1	G16
BSP	3/4	G12
NPT	1	N16
NPT	3/4	N12
SAE-O-ring Thread	1-5/16-12	U16

Note: Bold types identify preferred connection style.

⑦ Clogging Indicator

Without Clogging Indicator	O
Visual Clogging Indicator	V
Electrical Clogging Switch 42 V, NO	G42NO
Electrical Clogging Switch 42 V, NC	G42NC
Electrical Clogging Switch 110 V ... 230 V, two-way contact (only for Code W)	G230

⑧ Option Clogging Indicator G42NO, G42NC and G230

Plug connector	O
M12 x 1,5	M12
AMP plug	A
Deutsch plug	D
Rubber boot	S
90 degree Polyamide cap (only for Code G230)	W

⑨ Outlet Style

With 1" BSP thread	G16
With 1" NPT thread	N16

⑩ Air Filter Element

Without Air Filter Element	none
Filter paper 10 micron	L10

Note: Other materials and micron ratings on request.

⑪ Design Code

Only for information	X
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Filter Elements ■ Type RE

RE - **022** - **G** - **10** - **B** / **X**

① ② ③ ④ ⑤ ⑥

① Type

Filter Element Series **RE**

② Group

According to filter housing

③ Filter Material

Material	Max. Δp^* collapse	Micron ratings available	Code
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		M
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	25, 50, 100, 200	S

Note: *Collapse/burst resistance as per ISO 2941.
Other materials on request.

④ Micron Rating

3 μm	03
5 μm	05
10 μm	10
20 μm	20
25 μm	25
50 μm	50
100 μm	100
200 μm	200

Note: Other micron ratings on request.

⑤ Sealing Material

NBR (Buna®)	B
FKM (Viton®)	V
EPDM	E

Note: Other sealing material on request.

⑥ Design Code

Only for information	X
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Air Filter Element

KIT-RFB-AIR - **L** - **10** / **X**

① ② ③ ④

① Type

Air filter for RFB-022/046/052 **KIT-RFB-AIR**

② Filter Material

Filter Paper **L**

Note: Other materials on request.

③ Micron Rating

10 μm	10
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Note: Other micron ratings on request.

④ Design Code

Only for information	X
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Return-Line Filters ▪ Type RFB

Electrical Clogging Switch

The switch is used where an electrical signal is needed to indicate when the element needs to be changed. The switch can turn on a light, or shut the machine down, or any further function controlled by an electric signal. The switching pressure is 2,5 bar / 36.25 PSI and this allows the element to be changed before the bypass setting of 3 bar / 43.5 PSI is reached.

Standard type with plug connector and rubber cap. Available with DEUTSCH DT04-2P plug (industrial standard), AMP Junior Timer plug (industrial standard) and five-pin circular connector M12, A-coded, according to IEC 61076-2-101.

Technical Data

	Limit-Switch G42NO+NC	Limit-Switch G230
Switching Capacity	100 VA	1000 VA
Voltage	10...42 VAC	10...250 VAC
Current	10mA...4A	
Switching Accuracy	± 0,5 bar at room temp. and new state	
Switching Frequency	200/min	
max. Pressure Ramp Rate	≤ 1 bar/ms	
Degree of Protection	IP65 (plug type S and W), IP67 (plug type M12, A, D)	
Temperature Range	-30°C ... +100°C	-40°C ... +100°C

Order Code

Limit-Switch - G42NO - S - M10 - B2.5

①

②

③

④

⑤

① Type

Limit-Switch

② Connector Type

Electrical Clogging Switch 42 V, NO	G42NO
Electrical Clogging Switch 42 V, NC	G42NC
Electrical Clogging Switch 110 V ... 230 V, two-way contact (only for Plug Type W)	G230

③ Plug Type

M12 Five-Pin Connector according to IEC 61076-2-101	M12
AMP-Junior-Timer Plug	A
DEUTSCH Plug DT04-2P	D
Rubber boot	S
90 degree Polyamide cap (only for Connector Type G230)	W

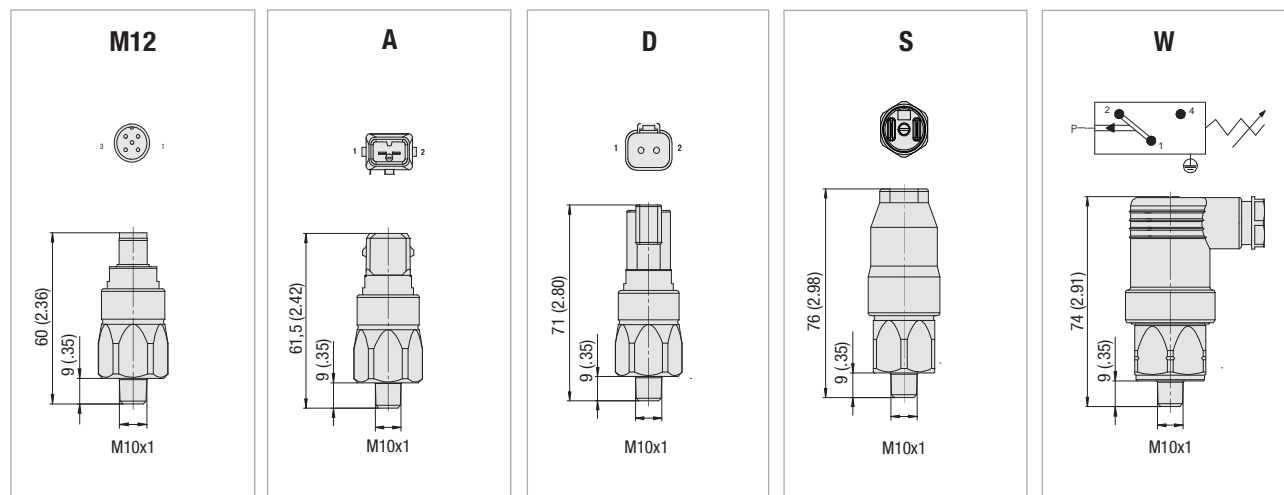
④ Thread Type

 M10 x 1 **M10**

⑤ Pressure Setting

 2,5 bar / 36.3 PSI **B2.5**

Dimensions Plug Type



Note: The customer / user carries the responsibility for the electrical connection.

Dimensional drawings: All dimensions in mm/in.



Return-Line Filters - Type RFB

Visual Clogging Indicator

The gauge visually displays the degree of contamination of the element. The colored segments allow quick visual checking.

green	0 ... 2,5 bar / 0 ... 36.25 PSI	Element has service life left
yellow	2,5 ... 3,0 bar / 36.25 ... 43.5 PSI	Element is contaminated and should be changed
red	>3,0 bar / >43.5 PSI	Bypass valve open, unfiltered oil passing to tank

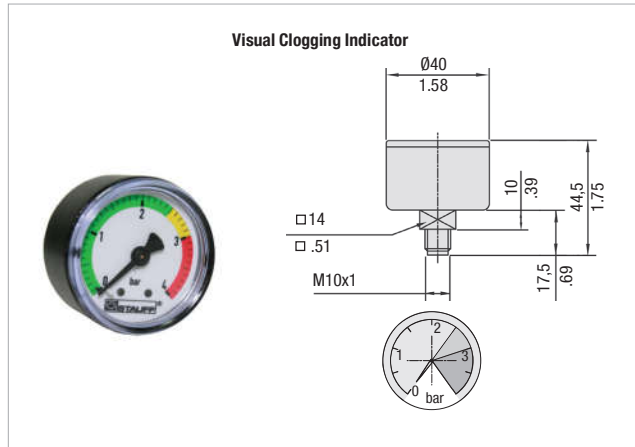
Order Codes

SPG-C-040-00004-02-P-M10-402922

①

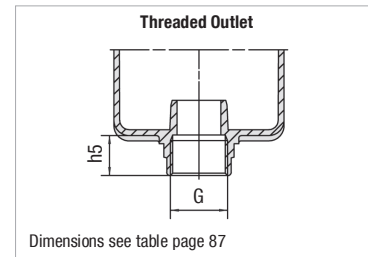
① Type

Visual Clogging Indicator **SPG-C-040-00004-02-P-M10-402922**



Filter Bowl with Threaded Connection

Under some circumstances such as a tall reservoir or one with oil levels which vary greatly during operation, it is necessary to extend the filter bowl so that the returning oil returns beneath the surface and does not entrain air in the process. The bowl with a female thread allows an extension to be fitted quite simply.



Air Filter Element

Allows an effective filtration of the incoming air which avoids the infiltration of dirt particles into the hydraulic system. The standard air filter element is a 10 micron cellulose; other materials and micron ratings on request.

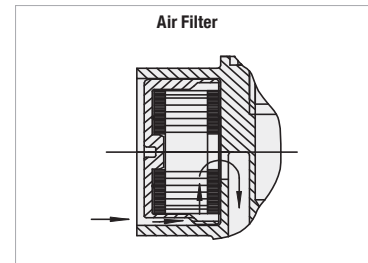
Order Code

REA-046-L-10-B

①

① Type

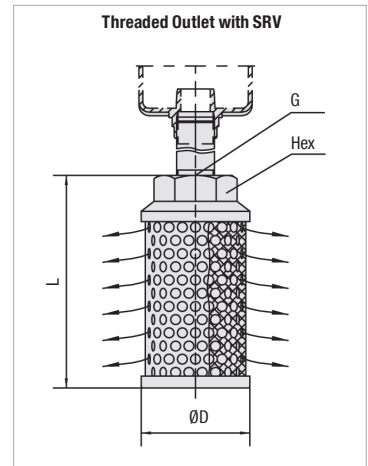
Air Filter Element **REA-046-L-10-B**



Filter Bowl with Threaded Connection and Diffuser

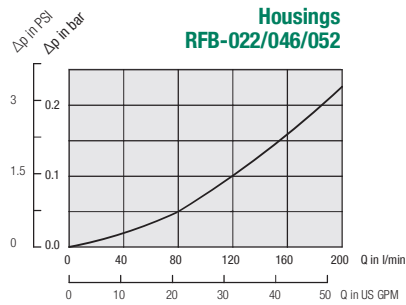
Diffusers mounted to the filter bowl minimise foaming and reduce noise of high Return-Line flows. For further details on STAUFF Diffusers please refer to the Catalogue No. 10 - Hydraulic Accessories. Attention: Connection pipe not included in scope of delivery!

Size SRV	for Return-Line Filter Size	Dimensions (mm/in)		Thread G	Hex
		øD	L		
SRV-114-G16	RFB-022/046/052	60	139	G1	46
SRV-114-N16		2.36	5.47	1 NPT	1.81

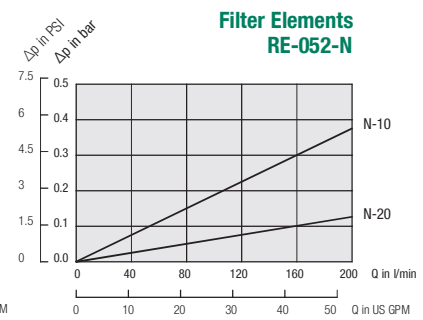
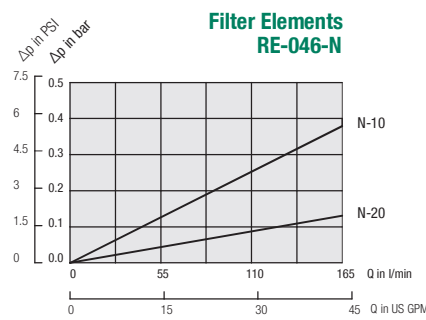
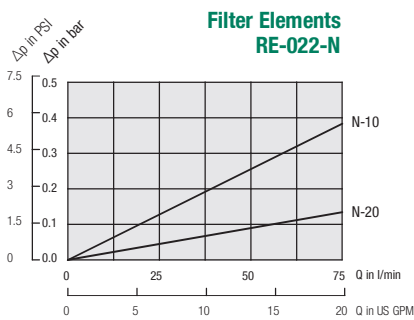
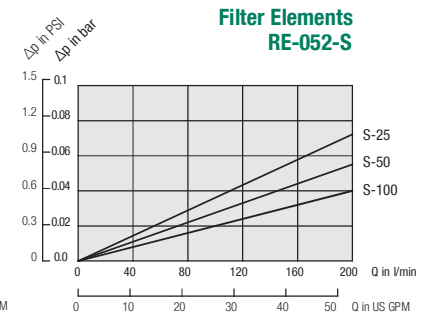
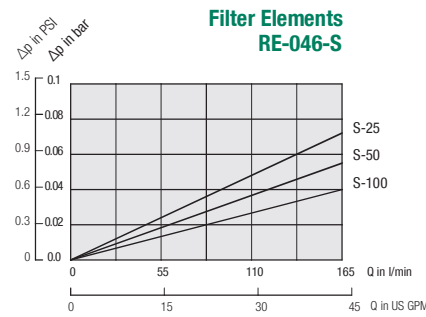
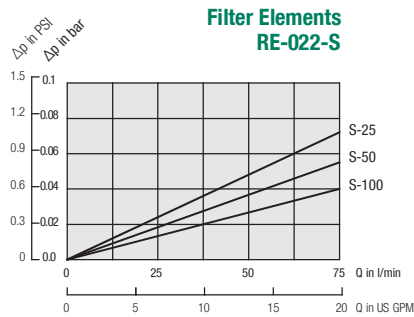
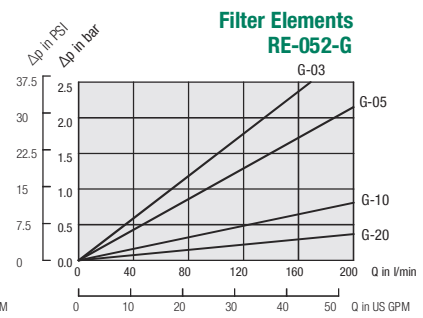
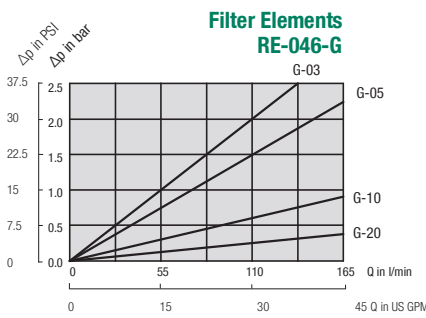
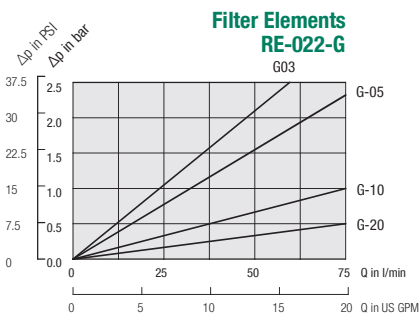


Return-Line Filters ▪ Type RFB Flow Characteristics

The following characteristics are valid for mineral oils with a density of 0,85 kg/dm³ and the kinematic viscosity of 30 mm²/s (30cSt). The characteristics have been determined in accordance to ISO 3968. Multipass filter ratings have been obtained in accordance to ISO 16889. The housing pressure drop is directly proportional to the oil density. Contact STAUFF for details.



D



Checklist for the selection of filter housings

Please use the following Checklist as a guideline when preparing an enquiry for the selection of filter housings. Scan or copy the page from the catalogue, print and com-

plete it with as much information as possible, before sending it by email or fax to the closest STAUFF branch office. If possible, please also let us know the quantities required,

and if the enquiry is for a one-time or recurring demand. We look forward to hearing from you, and are always available for consultation, when required.

D

Information on the fluid in use	
Type of fluid	<input type="text"/> Brand <input type="text"/> ISO designation
Fluid viscosity	<input type="text"/> <input type="checkbox"/> mm ² /sec <input type="checkbox"/> cSt
Fluid temperature	<input type="checkbox"/> °C <input type="checkbox"/> °F <input type="text"/> In cold condition <input type="text"/> In warm condition
Information on the filter housing	
Position in the hydraulic system	<input type="checkbox"/> Suction line <input type="checkbox"/> Pressure line <input type="checkbox"/> Return line
Operating pressure	<input type="text"/> <input type="checkbox"/> bar <input type="checkbox"/> PSI
Nominal flow	<input type="text"/> <input type="checkbox"/> l/min <input type="checkbox"/> US GPM
Valve	<input type="checkbox"/> No, not required
	<input type="checkbox"/> Yes, the following type: <input type="checkbox"/> Bypass valve <input type="checkbox"/> Non-return valve <input type="checkbox"/> Reverse flow valve <input type="checkbox"/> Multi-function valve
Clogging indicator	<input type="checkbox"/> No, not required
	<input type="checkbox"/> Yes, the following type: <input type="checkbox"/> Visual <input type="checkbox"/> Electrical <input type="checkbox"/> Visual-electrical
Connection type and size	<input type="text"/>
Sealing material	<input type="checkbox"/> NBR (Buna®) <input type="checkbox"/> FKM (Viton®) <input type="text"/> Other
Information on the filter element	
Filter media	<input type="checkbox"/> Inorganic Glass Fibre <input type="checkbox"/> Polyester Fibre <input type="checkbox"/> Cellulose Fibre <input type="checkbox"/> Stainless Fibre <input type="checkbox"/> Stainless Mesh
Micron rating	<input type="text"/> µm
Cleanliness level	<input type="text"/> (to ISO 4406)
Information on the application	<input type="text"/>
Information on the ambient conditions	<input type="text"/>
Additional information and requirements	<input type="text"/>



Return-Line Filters ■ Type RFS / RFS-D



D

Product Description

STAUFF RFS and RFS-D Carbon Steel Return-Line Filters are designed as tank top or in-line filters. They are mounted directly on the tank top and if 100% of the system oil is filtered, they provide the optimum removal of contaminants from the system. This provides the pump with clean oil thus reducing contaminant generated wear. The filter bowl is designed with a connection, threaded or flanged, for extending the return oil beneath the surface thus preventing the entrainment of air. A high efficiency of contaminant removal is assured by using STAUFF RE Replacement Filter Elements. The high dirt-hold capacity of STAUFF Elements ensures a long service life and as a result reduced maintenance costs.

Technical Data
Construction

- Tank Top mounting or in-line mounting

Materials

- Filter Housing: Carbon Steel
- Sealings: NBR (Buna-N®)
FKM (Viton®)
EPDM (Ethylene Propylene Diene Monomer Rubber)
Other sealing materials on request

Port Connections

- BSP
- SAE flange 3000 PSI

Flow Rating

- Up to 1135 l/min / 300 US GPM

Operating Pressure

- Max. 25 bar / 365 PSI

Proof Pressure

- Min. 37,5 bar / 545 PSI

Temperature Range

- -10 °C ... +100 °C / +14 °F ... +212 °F

Filter Elements

- Specifications see page 98

Media Compatibility

- Mineral oils, other fluids on request

Options and Accessories
Valve

- Bypass valve (integrated in the filter element) Opening pressure 3 bar ± 0,3 bar / 43.5 PSI ± 4.35 PSI
Other settings available on request

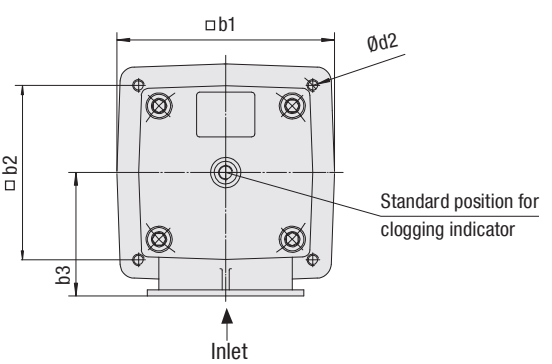
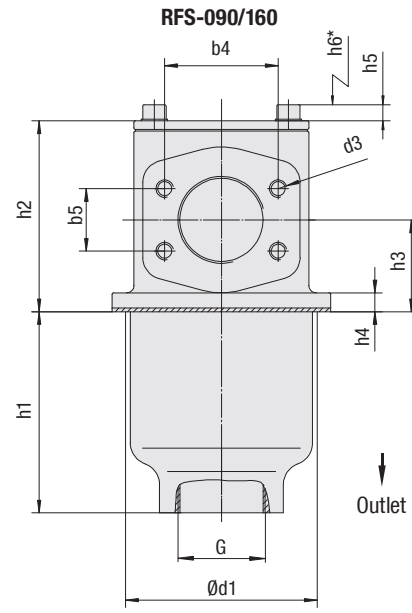
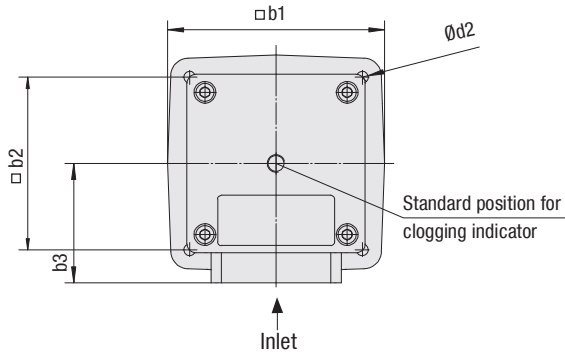
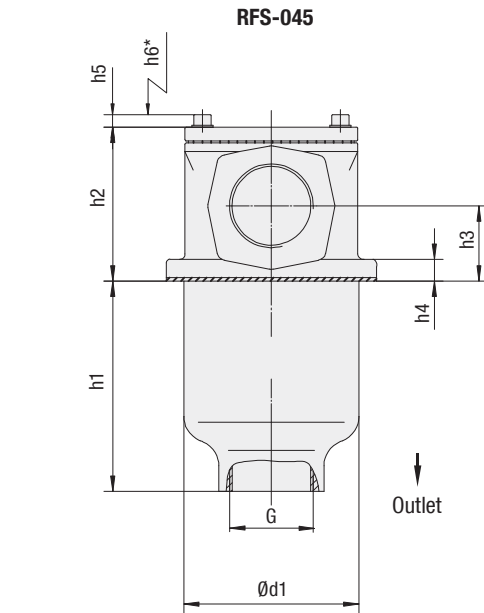
Clogging Indicators

- For clogging indicator types please see page 99

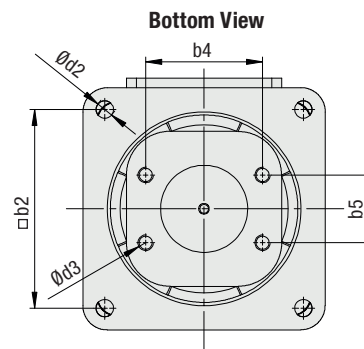
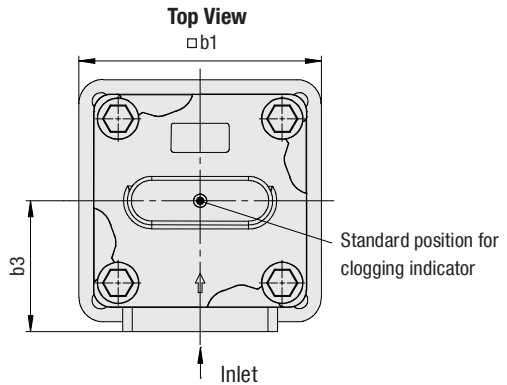
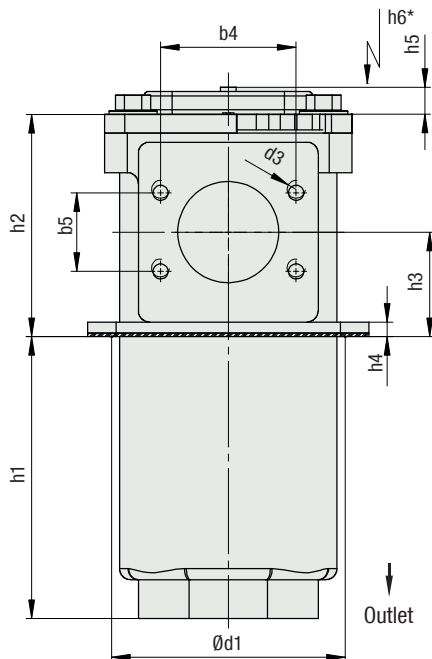


Return-Line Filters ■ Type RFS

D



RFS-250/300



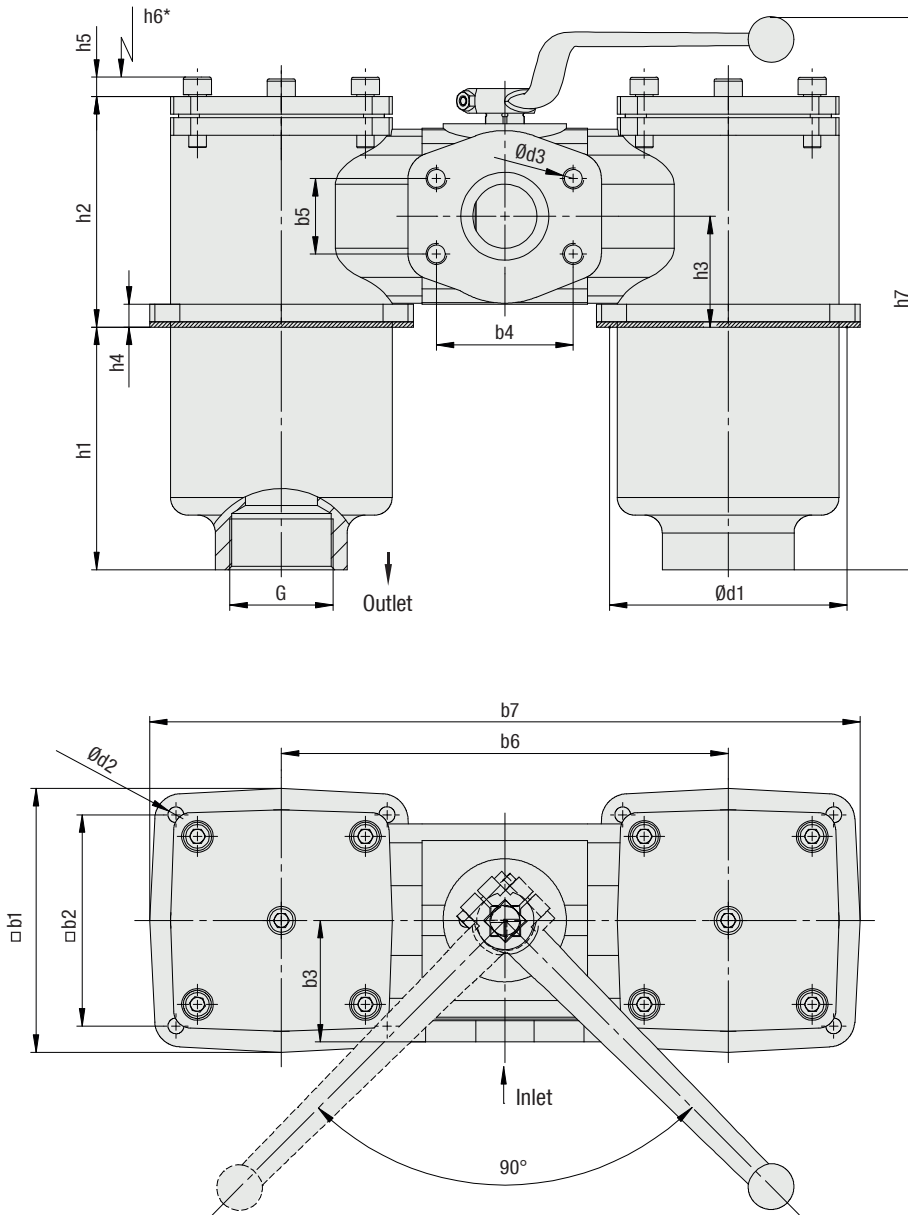
* recommended space for element change



Return-Line Filters ▪ Type RFS-D

D

RFS-D-090/160



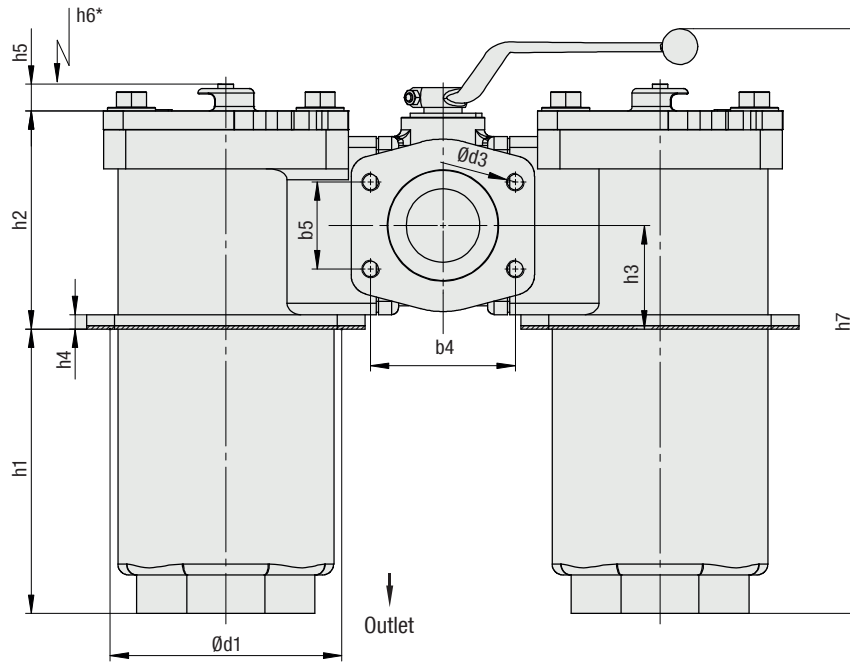
* recommended space for element change



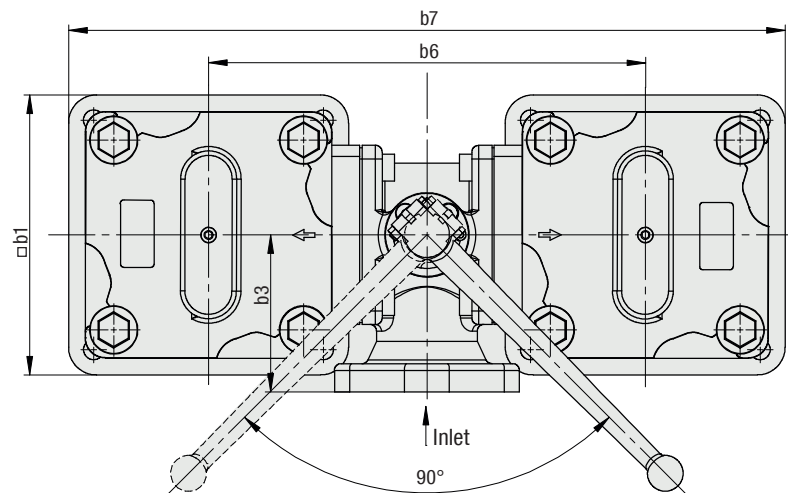
Return-Line Filters - Type RFS-D

D

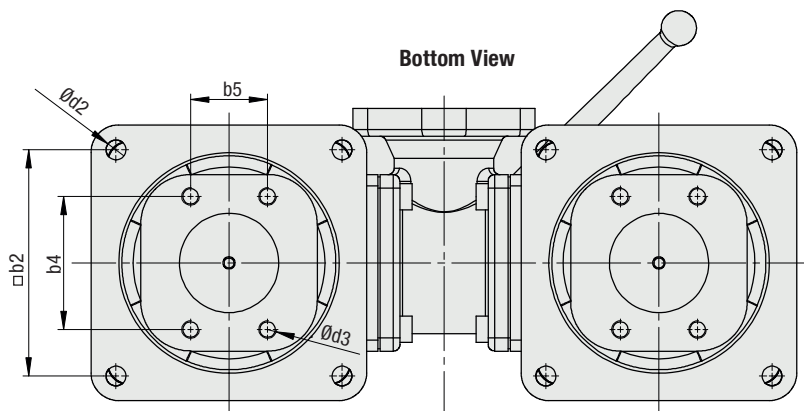
RFS-D-250/300



Top View



Bottom View



* recommended space for element change



Return-Line Filters ■ Type RFS / RFS-D

Thread Connection		Filter Size								
		RFS-045	RFS-090	RFS-D-090	RFS-160	RFS-D-160	RFS-250	RFS-D-250	RFS-300	RFS-D-300
Inlet	BSP	1-1/4	2	2	-	-	-	-	-	-
	SAE Flange	-	2	2	3	3	3-1/2	4	4	4
Outlet G	BSP	1-1/4	2	2	3	3	-	-	-	-
	SAE Flange	-	-	-	-	-	3-1/2	3-1/2	4	4

Dimensions (mm/in)	Filter Size								
	RFS-045	RFS-090	RFS-D-090	RFS-160	RFS-D-160	RFS-250	RFS-D-250	RFS-300	RFS-D-300
b1	120	150	150	196	196	255	255	255	255
	4.72	5.91	5.91	7.72	7.72	10.04	10.04	10.04	10.04
b2	95,5	120	120	155,5	155,5	205	205	205	205
	3.76	4.72	4.72	6.12	6.12	8.07	8.07	8.07	8.07
b3	66	85	69	110	100	135	140	145	140
	2.60	3.35	2.72	4.33	3.94	5.32	5.51	5.71	5.51
b4	-	77,8	77,8	106,4	106,4	120,7	130,2	130,2	130,2
	-	3.06	3.06	4.19	4.19	4.75	5.13	5.13	5.13
b5	-	42,9	42,9	61,9	61,9	69,5	77,8	77,8	77,8
	-	1.69	1.69	2.44	2.44	2.74	3.06	3.06	3.06
b6	-	-	254	-	330	-	390	-	410
	-	-	10	-	12.99	-	15.15	-	16.14
b7	-	-	404	-	525	-	640	-	660
	-	-	15.91	-	20.67	-	25.20	-	25.98
b8	-	-	-	-	-	-	120,7	-	130,2
	-	-	-	-	-	-	4.75	-	5.13
b9	-	-	-	-	-	-	69,5	-	77,8
	-	-	-	-	-	-	2.74	-	3.06
d1	100	135	135	180	180	208	208	208	208
	3.94	5.32	5.32	7.09	7.09	8.19	8.19	8.19	8.19
d2	6,5	9	9	13,5	13,5	17,5	17,5	17,5	17,5
	.26	.35	.35	.53	.53	.69	.69	.69	.69
d3	-	M12	M12	M16	M16	M16	M16	M16	M16
	-	1/2-UNC	1/2-UNC	5/8-UNC	5/8-UNC	5/8 UNC	5/8 UNC	5/8 UNC	5/8 UNC
h1	120	138	138	243	243	251	251	332	332
	4.72	5.43	5.43	9.57	9.57	9.88	9.88	13.07	13.07
h2	88	131	131	167	167	198	198	241	241
	3.47	5.16	5.16	6.57	6.57	7.80	7.80	9.49	9.49
h3	43	63	63	84	84	93	93	121	121
	1.69	2.48	2.48	3.31	3.31	3.66	3.66	4.76	4.76
h4	13	13	13	13	13	13	13	13	13
	.51	.51	.51	.51	.51	.51	.51	.51	.51
h5	7	12	12	12	12	24	24	24	24
	.28	.47	.47	.47	.47	.95	.95	.95	.95
h6	130	180	180	320	320	350	350	460	460
	5.11	7.09	7.09	12.60	12.60	13.78	13.78	18.11	18.11
h7	-	-	314	-	450	-	525	-	630
	-	-	12.36	-	17.72	-	20.67	-	24.80

D



Return-Line Filter Housings / Complete Filters ■ Type RFS / RFS-D

RFS - **045** - **G** - **10** - **B** - **G20** - **G42NO** - **D** - **G20** / **X**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩

① Type

Single Carbon Steel Return-Line Filter	RFS
Double Carbon Steel Return-Line Filter	RFS-D

② Group

Flow	Size
170 l/min / 45 US GPM (not for RFS-D)	045
340 l/min / 90 US GPM	090
600 l/min / 160 US GPM	160
945 l/min / 250 US GPM	250
1135 l/min / 300 US GPM	300

Note: Exact flow will depend on the selected filter element.
For technical data please see pages 101 / 102.

③ Filter Material

Material	Max. Δp*collapse	Micron ratings available	Code
Without filter element	-	-	0
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		A
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	25, 50, 100, 200	S

Note: *Collapse/burst resistance as per ISO 2941.
Other materials on request.

④ Micron Rating

3 µm	03
5 µm	05
10 µm	10
20 µm	20
25 µm	25
50 µm	50
100 µm	100
200 µm	200

Note: Other micron ratings on request.

⑤ Sealing Material

NBR (Buna®)	B
FKM (Viton®)	V
EPDM	E

Note: Other sealing materials on request.

⑥ Connection Style

Connection Style	Thread Style	Group 045	Code	Group 090	Code	Group 160	Code	Group 250	Code	Group 250* / 300	Code
BSP	-	1-1/4	G20	2	G32	-	-	-	-	-	-
SAE Flange 3000 PSI	metric	-	-	2	C332M	3	C348M	3-1/2	C356M	4	C364M
SAE Flange 3000 PSI	UNC	-	-	2	C332U	3	C348U	3-1/2	C356U	4	C364U

* Note: Only for RFS-D-250.

⑦ Clogging Indicator

Without Clogging Indicator	0
Visual Clogging Indicator	V
Electrical Clogging Switch 42 V, NO	G42NO
Electrical Clogging Switch 42 V, NC	G42NC
Electrical Clogging Switch 110 V ... 230 V, two-way contact (only for Code W)	G230

⑧ Option Clogging Indicator G42NO, G42NC and G230

Plug connector	0
M12 x 1,5	M12
AMP plug	A
Deutsch plug	D
Rubber boot	S
90 degree Polyamide cap (only for Code G230)	W

⑨ Outlet Style

Connection Style	Thread Style	Group 045	Code	Group 090	Code	Group 160	Code	Group 250	Code	Group 300	Code
BSP	-	1-1/4	G20	2	G32	3	G48	-	-	-	-
SAE Flange 3000 PSI	metric	-	-	-	-	-	-	3-1/2	C356M	4	C364M
SAE Flange 3000 PSI	UNC	-	-	-	-	-	-	3-1/2	C356U	4	C364U

Filter Elements ■ Type RE

RE - **045** - **G** - **10** - **B** / **X**

① ② ③ ④ ⑤ ⑥

① Type

Filter Element Series	RE
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② Group

According to filter housing	
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③ Filter Material

Material	Max. Δp*collapse	Micron ratings available	Code
Inorg. glass fibre	25 bar / 363 PSI	3, 5, 10, 20	G
Stainless fibre	30 bar / 435 PSI		A
Filter paper	10 bar / 145 PSI	10, 20	N
Stainless mesh	30 bar / 435 PSI	25, 50, 100, 200	S

Note: *Collapse/burst resistance as per ISO 2941.
Other materials on request.

④ Micron Rating

3 µm	03
5 µm	05
10 µm	10
20 µm	20
25 µm	25
50 µm	50
100 µm	100
200 µm	200

Note: Other micron ratings on request.

⑤ Sealing Material

NBR (Buna®)	B
FKM (Viton®)	V
EPDM	E

Note: Other sealing materials on request.

⑥ Design Code

Only for information	X
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